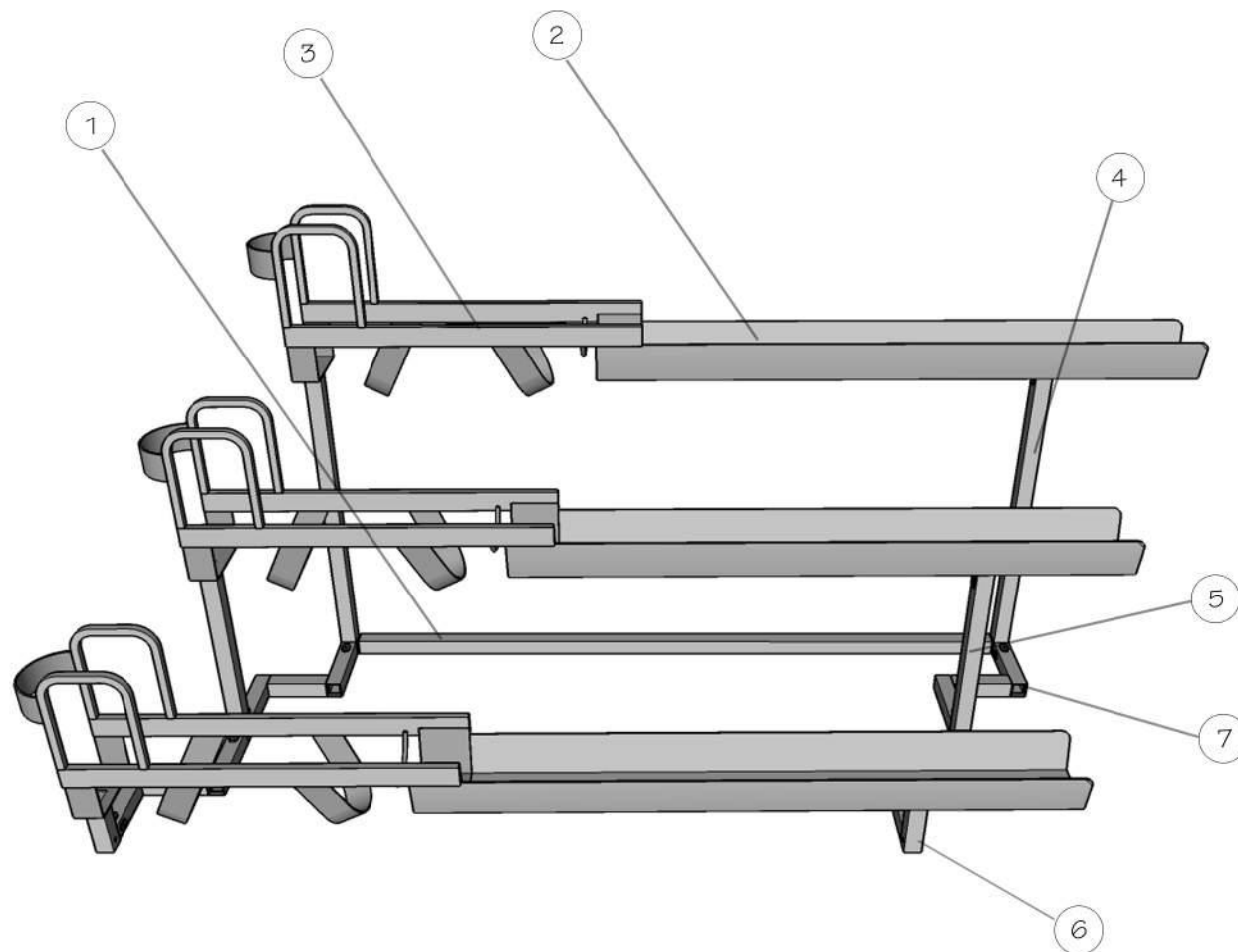


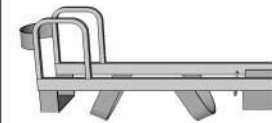
FAT BIKE HIGHLIGHTER



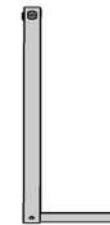
1. CROSSBAR



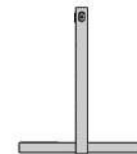
2. FAT TRAY



3. FAT STANCHION



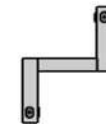
4. SINGLE LEG



5. CENTER LEG



6. FRONT LEG



7. "Z" BRACKET

HARDWARE

5/16" X 2" Bolts
 5/16" x 1/2" Bolts
 5/16" x 3/4" Bolts
 1-1/4" Plugs
 1/2" x 1-1/2" Plugs
 5/16" Washers
 5/16" Stopnut

ASSEMBLY INSTRUCTIONS

STEP ONE

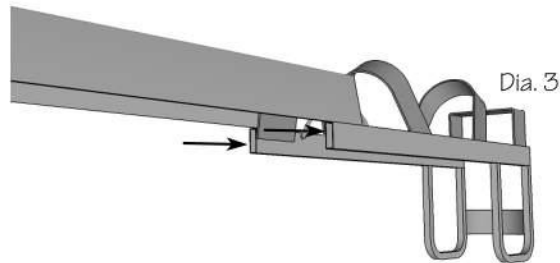
Flip a Stanchion and Tray upside down. Align the two holes in the Stanchion with the 2 holes in the Tray, as shown in Diagram 1. (The Tray should be on the outside of the Stanchion).



Dia. 1

STEP THREE

Insert two of the 1/2" x 1 1/2" Black Plugs into the open ends of the Stanchion. As shown in Diagram 3. This gives the Super Tray a finished appearance.



Dia. 3

STEP FIVE

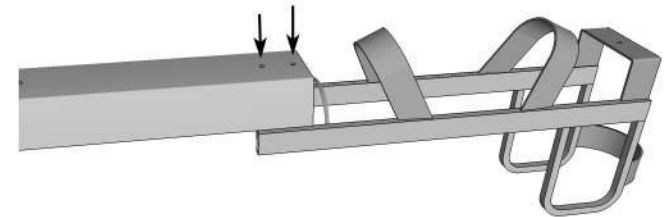
After all four trays are assembled, it's time to build the structure. Lay the (1) Stabilizer Bar on the floor. Locate (1) Single Leg. Line up the hole in the side of the Leg with the hole in the end of the Stabilizer Bar, as shown in Diagram 5. The "leg" should be facing toward you. Attach using a 5/16" x 2" Bolt. Repeat this step to attach the remaining Single Leg.



Dia. 5

STEP TWO

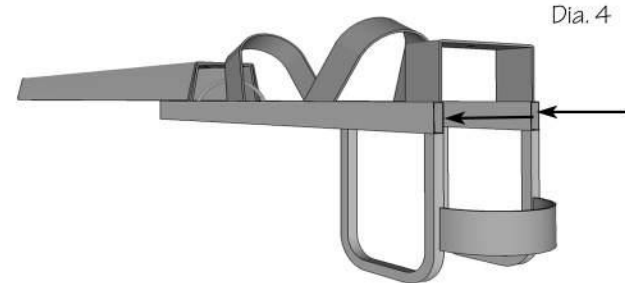
Place a 5/16" Washer over a 5/16" x 3/4" Bolt. Insert the assembly through the Stanchion then the Tray, as shown in Diagram 2. Loosely tighten with a 5/16" Stopnut. Repeat this step in the other hole.



Dia. 2

STEP FOUR

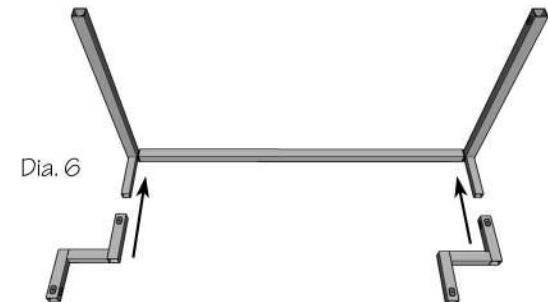
Insert two of the plugs in the back of the Stanchion, as shown in Diagram 4. Go back through and tighten any loose bolts. Your Fat Super Tray is now complete! Repeat all steps to assemble the remaining Super Trays.



Dia. 4

STEP SIX

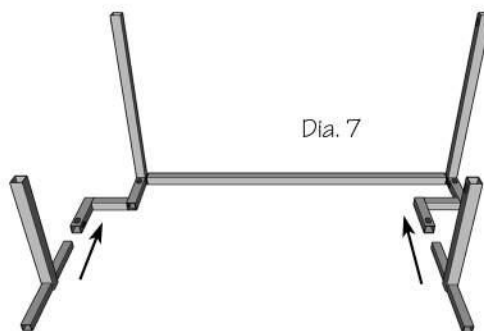
Locate (2) Z Brackets and place on the floor so the weld tabs are facing up. Slide the open end of the Bracket over the Leg, as shown in Diagram 6. Secure in place using (2) 5/16" x 1/2" Bolts per Bracket.



Dia. 6

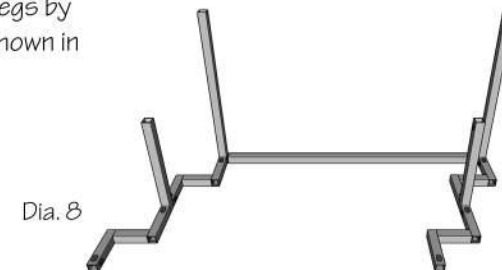
STEP SEVEN

Next, attach the (2) Center Legs to the Z Brackets by sliding one of ends into a Bracket, as shown in Diagram 7. Secure in place using (2) 5/16" x 1/2" Bolts per Leg.



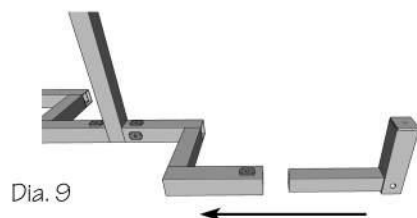
STEP EIGHT

Grab the remaining Z Brackets and attach to the Center Legs by repeating Step 6, as shown in Diagram 8,



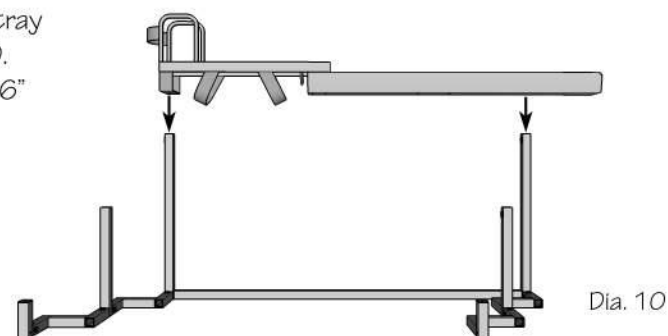
STEP NINE

Locate (2) Front Legs. Place them at the end of the Z Brackets with the capped end facing up, as shown in Diagram 9. Slide it into the Z Brackets. Secure in place using (2) 5/16" x 1/2" Bolts Per Leg.



STEP TEN

Attach the Trays by lining up the holes on the tray with those in the legs, as shown in Diagram 10. Secure in place using a 5/16" Washer and 5/16" x 3/4" Bolt.



STEP ELEVEN

To complete the rack, give the rack a finished look by inserting the (4) 1-1/4" Plugs into the exposed tubes on the Z Brackets, as shown in Diagram 11.

