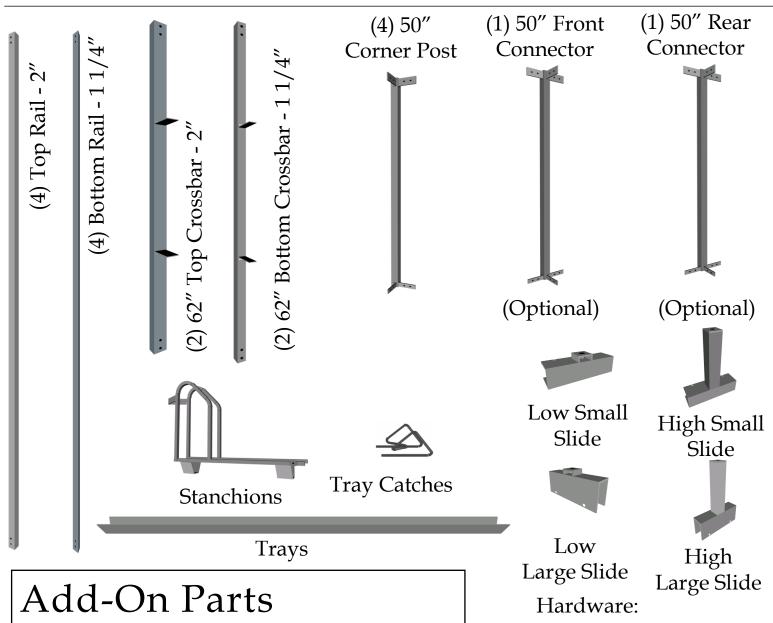
Island Double Decker - Starter and Add-On Parts List



- (1) 50" Front Connector Posts
- (1) 50" Rear Connector Posts (4) Top Rails
- (1) Top Connector Crossbar (4) Bottom Rails
- (1) Bottom Connector Crossbar

Island Double Decker	Trays per tier	Rail Length
12 Bike - Wall	12	82"
14 Bike - Wall	14	92"
16 Bike - Wall	16	102"

5/16" x 1/2" Bolts 5/16" x 3/4" Bolts 5/16" Washer 5/16" Stopnuts 1/4" x 3/8" Setscrews 1/2" Black Plugs 1" Black Plugs 1 1/4" Black Plugs

Rudy Rack Sticker

R

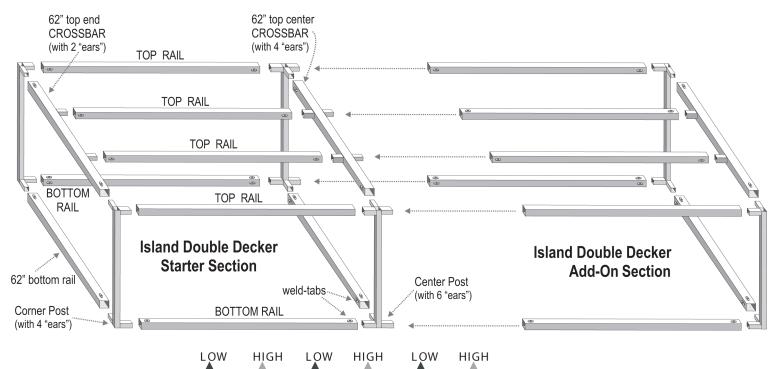
Island Double Decker Starter & Add-on

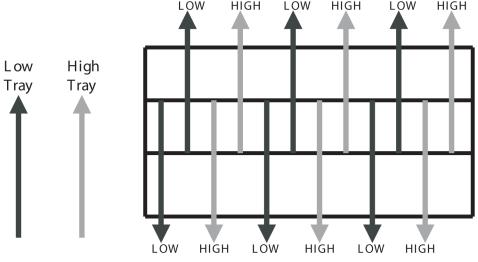
1. Locate (2) 62" Bottom Cross Bars (1 $1/4$ ") and connect with (2) Bottom (1 $1/4$ ") Rails. Tighten using (8) $5/16$ " x $1/2$ " Bolts
2. Connect (2) 50" Corner Posts with (1) Bottom $11/4$ " Rail. Tighten using (4) $5/16$ " x $1/2$ " Bolts. Repeat this step for rear side.
3. Connect Corner Posts to the front ends of the 62" Bottom Cross Bar. Tighten using (4) $5/16$ " x $1/2$ " Bolts.
4. Insert (2) 62" Top Cross Bars (2") to the front and rear 50" Corner Posts. Tighten using (8) $5/16$ " x $1/2$ " Bolts.
5. Connect the remaining 50"Corner Posts and 62" Top Cross Bar with (4) Top Rails (2"). Tighten with (16) $5/16$ " x $1/2$ " Bolts.
6. For add-on Section replace (2) Corner Posts with (2) Connector Posts.
7. Beginning from the left, begin placing alternating high and low slides onto the (2) Center Rails of the Starter Section as shown in the diagram. If you have an Add-On Section , continue adding slides in the same sequence.
8. Place a $1/4$ " x $13/4$ " Bolt through the pre-drilled holes in each High Slide and Low Slide. Attach a $1/4$ " Stopnut to each Bolt to secure the slide to the rack. (Note: If the bolt and slide are tightened down, the tray will not not pivot. If the bolt on the slide is left loose, the tray will slide and pivot making it easier to remove bikes from the rack.)
9. Place the Tray and Stanchion onto slide through front stanchion hole. Attach Low Trays to the Low Slides and High Trays to the High slides. Tighten each using (1) $5/16'' \times 3/4''$ Bolts and (1) $5/16''$ Washers. Place (1) $5/16'' \times 3/4''$ Bolt and (1) $5/16''$ Washer through Rear Stanchion and tray hole. Tighten using (1) $5/16''$ Stopnut. (Do Not Overtighten - just snug)
11. Insert (1) Tray Catch to the exposed holes in the front of each stanchion. Adjust the catch to the desired wheel base. Tighten using (1) $1/4$ " x $3/8$ " Setscrews.
12. Place a safety Stop on the Front corners of the Rack. This prevents trays from pivoting off the frame.
13. Insert the provided Black Plugs into the exposed ends to give the Island-Double Decker a finished look.

Thank you for your purchase with Rudy Rack.



Island Double Decker Starter & Add-on



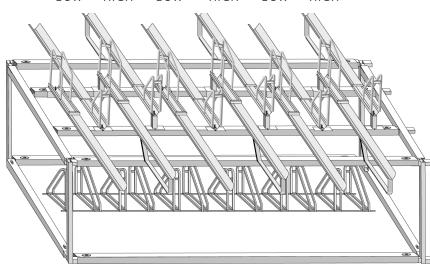


TRAY SEQUENCE

(TOP VIEW)

This diagram shows the tray sequence for the 12 bike unit. Continue this same pattern if you have a 14 or 16 bike unit.

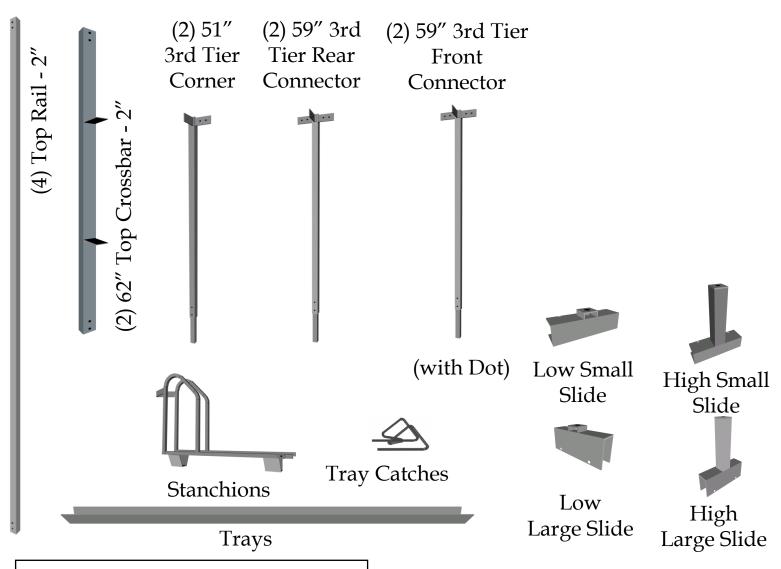
If you have ADD-ON SECTIONS, continue this same sequence across all sections.



Thank you for your purchase with Rudy Rack.



Island Double Decker - 3rd Tier Parts List



Add-On Parts

- (1) 50" Front Connector Posts
- (1) 50" Rear Connector Posts
- (1) 43" Top Crossbar
- (4) Top Rails

Island Double Decker	Trays per tier	Rail Length
12 Bike - Wall	12	82"
14 Bike - Wall	14	92"
16 Bike - Wall	16	102"

Hardware:

5/16" x 1/2" Bolts 5/16" x 3/4" Bolts 5/16" Washer 5/16" Stopnuts 1/4" x 3/8" Setscrews 1/2" Black Plugs 1" Black Plugs 1 1/4" Black Plugs Rudy Rack Sticker



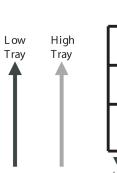
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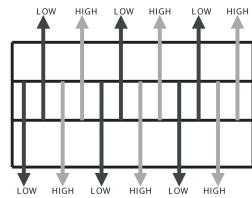
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page 1

Island Double Decker 3rd Tier Starter & Add-on

- 1. Assemble the 3rd tier section seperate from the main starter or addon section.
- 2. Layout (2) 62'' Top Cross Bars and connect with (2) Top 2'' Rails. Tighten using (8) $5/16'' \times 1/2''$ Bolts.
- 2. Connect (2) 59" 3rd tier Corner Posts with (1) Top 2" Rail. Tighten using (4) 5/16" x 1/2" Bolts.
- 3. Repeat Step 2 for other side. If add-on was purchased repeat using 59" 3rd Tier Front/Rear Connector Post for Center Section.
- 4. Connect Corner Posts with 62'' Top Crossbars. Tighten using (8) 5/16'' x 1/2'' Bolts.
- 5. Once the 3rd Tier Starter or Add-on Section is assembled and standing on the floor, drop it in place into the main starter section. You will need (4) people do perform this task the most efficiently and properly one person to each corner. The 3rd Tier Corner and Connector Posts will simply drop into the main Starter Section. Be sure to drop the posts into place evenly.
- 6. Place slides and trays on the 3rd Tier Sections in the same manner and sequence as the main Starter Section. Repeat Steps 7-13. Do Not attempt to put the trays on the 3rd tier and then drop it into place. It's best to use a step ladder when placing trays on the 3rd tier. If you choose to stand on the actual frame, please do so near the joints where the rack is the strongest. Place the slides and trays on near the ends of the section, them slide them to the middle.





TRAY SEQUENCE

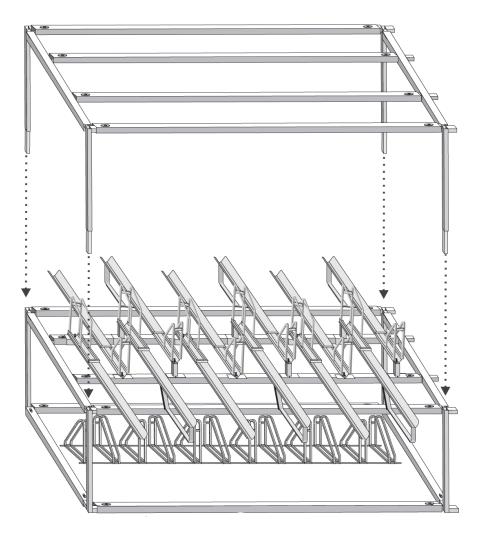
(TOP VIEW)
This diagram shows the tray sequence for the 12 bike unit.
Continue this same pattern if you have a 14 or 16 bike unit.

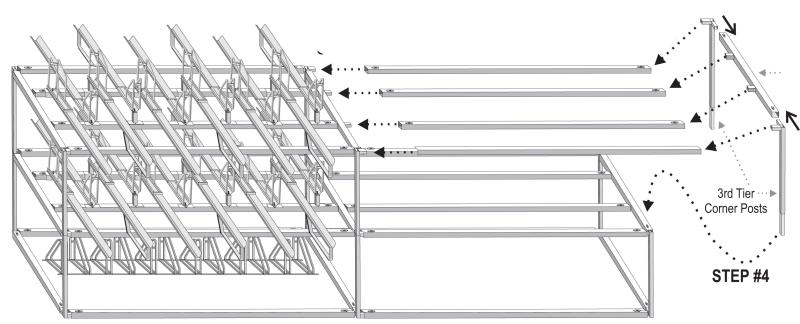
If you have ADD-ON SECTIONS, continue this same sequence across all sections.

Thank you for your purchase with Rudy Rack.



Island Double Decker 3rd Tier & Add-on





Thank you for your purchase with Rudy Rack.

