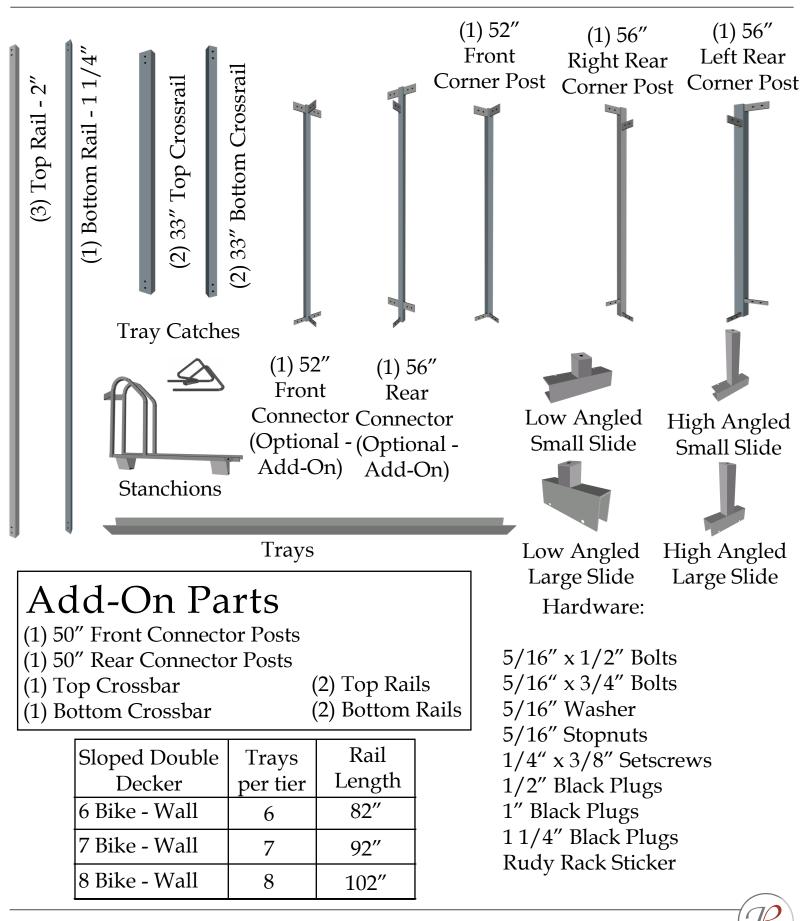
Sloped Double Decker - Starter and Add-On Parts List



Rudy Rack

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Sloped Double Decker Starter & Add-on

1. Connect (1) 52" Corner Post and (1) 56" Corner Post with (1) 33" $1 \frac{1}{4}$ "Top 2" Crossbars and (1) 33" $1 \frac{1}{4}$ " Bottom Rail. Extra ears should point same direction. Tighten using (8) $\frac{5}{16}$ " x $\frac{1}{2}$ " Bolt. Repeat this step for both sides of the frame. If an Addon was purchased repeat this step using 52" Front and 56" Rear Connectors for the Center Section.
2. Connect the sides by connecting corner posts with (1) $11/4''$ Bottom Rails and (3) 2" Top Rails using (16) $5/16'' \ge 1/2''$ Bolts. (Add-On will be attached the same way using (16) $5/16'' \ge 1/2''$ Bolts.)
3. Starting from the left, begin placing Low Slides and High slides onto the Rear Rails of the Starter Section. Be sure to alternate slides in a low-high format. (This allows handlebars to overlap.) If you have an Add-On Section, continue adding low slides and high slides. Be sure to maintain the high-low sequence when moving from the starter section to the add on section.
4. Place a $1/4'' \ge 13/4''$ Bolt through the pre-drilled holes on each high slide and low slide. Attach a $1/4''$ stopnut to each bolt to secure the tray to the rack. (Note: if the bolt on the slide is tightened down, the tray will not pivot. If the bolt on the slide is left loose, the tray will slide and pivot making it easier to remove the bikes from the rack.)
5. Attach Low Trays to the Low Slides and High Trays to the High slides. Tighten each using the provided $5/16^{"} \times 3/4^{"}$ Bolts, $5/16^{"}$ Washers, and $5/16^{"}$ Washers. Tighten the $5/16^{"}$ Stopnutt to secure each tray in place. (Do Not Overtighten - just snug)
6. Place a safety Stop on the Front corners of the Rack. This prevents trays from pivoting off the frame.
7. Insert the provided $1''$ and $1 1/4''$ Black Plugs into the exposed ends to give

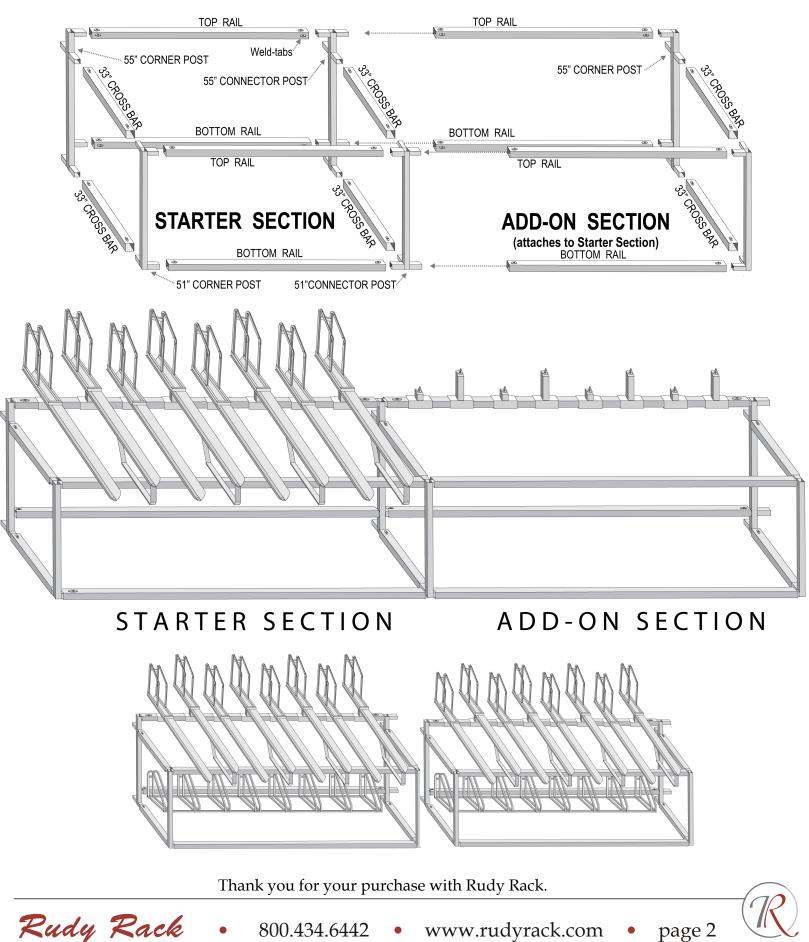
7. Insert the provided 1'' and 1 1/4'' Black Plugs into the exposed ends to give the Sloped Double Decker a finished look.

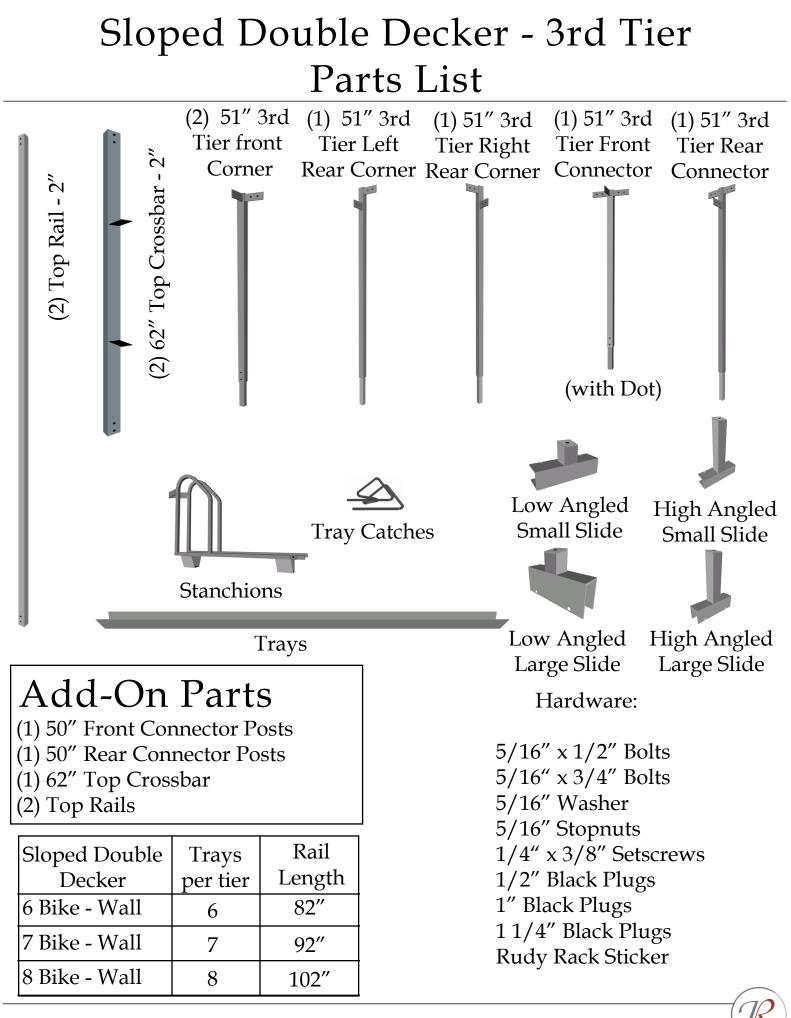
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Sloped Double Decker Starter & Add-on





page 1

Sloped Double Decker 3rd Tier Starter & Add-on

1. Assemble the 3rd tier section seperate from the main starter or addon section.

2. Connect (1) 51" 3rd Tier Front Corner Posts and (1) 51" Rear 3rd Tier corner Post with (1) 43" Top Crossbar (2"). Tighten using (4) 5/16" x 1/2" Bolts. Extra Ears should point in the same direction.

3. Repeat Step 2 for other side. If add-on was purchased repeat using 51" 3rd Tier Front/Rear Connector Post for Center Section.

4. Connect sides by sliding (2) 2" Top rails on the exposed ends of the Corner Posts or Connector Posts. Tighten using (8) 5/16" x 1/2" Bolts.

5. Once the 3rd Tier Starter or Add-on Section is assembled and standing on the floor, drop it in place into the main starter section. You will need (4) people do perform this task the most efficiently and properly - one person to each corner. The 3rd Tier Corner and Connector Posts will simply drop into the main Starter Section. Be sure to drop the posts into place evenly.

6. Place slides and trays on the 3rd Tier Sections in the same manner and sequence as the main Starter Section. Repeat Steps 3 - 7. Do Not attempt to put the trays on the 3rd tier and then drop it into place. It's best to use a step ladder when placing trays on the 3rd tier. If you choose to stand on the actual frame, please do so near the joints where the rack is the strongest. Place the slides and trays on near the ends of the section, them slide them to the middle.

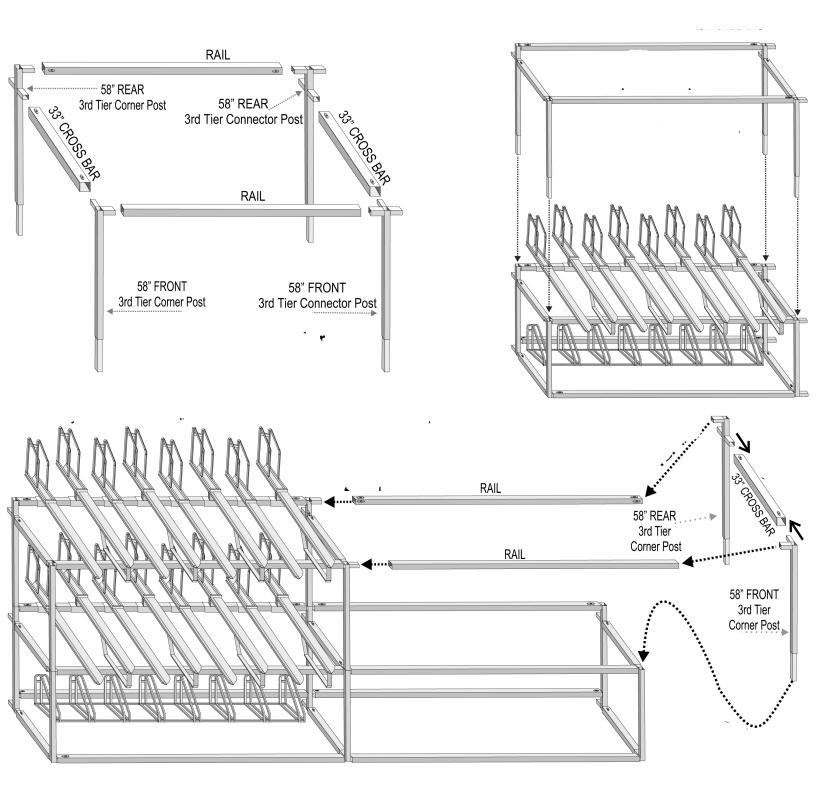
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Sloped Double Decker 3rd Tier Starter & Add-on



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