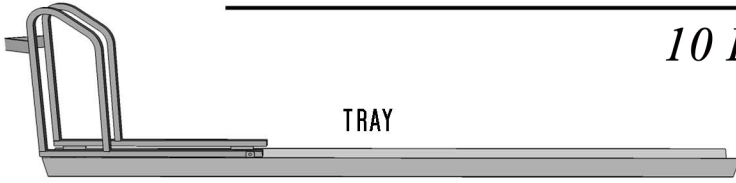


STRAIGHT FORWARD RACK - PARTS LIST

10 BIKE

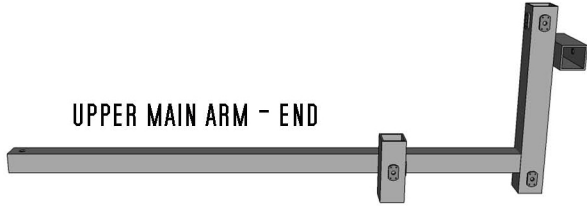
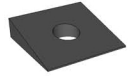


TRAY

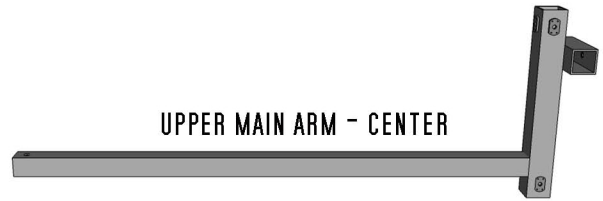
TIRE
CATCH



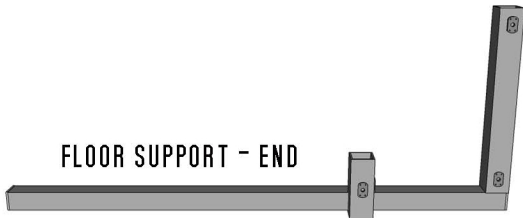
SLIDE



UPPER MAIN ARM - END



UPPER MAIN ARM - CENTER



FLOOR SUPPORT - END



FLOOR SUPPORT - CENTER

57" VERTICAL POST (2 TIER SPECIFIC)



61" VERTICAL POST (2 TIER SPECIFIC)



48" VERTICAL POST EXTENSION (3 TIER SPECIFIC)



75" VERTICAL POST EXTENSION (3 TIER SPECIFIC)



79" VERTICAL POST EXTENSION (3 TIER SPECIFIC)



TOP RAIL (NO TABS)



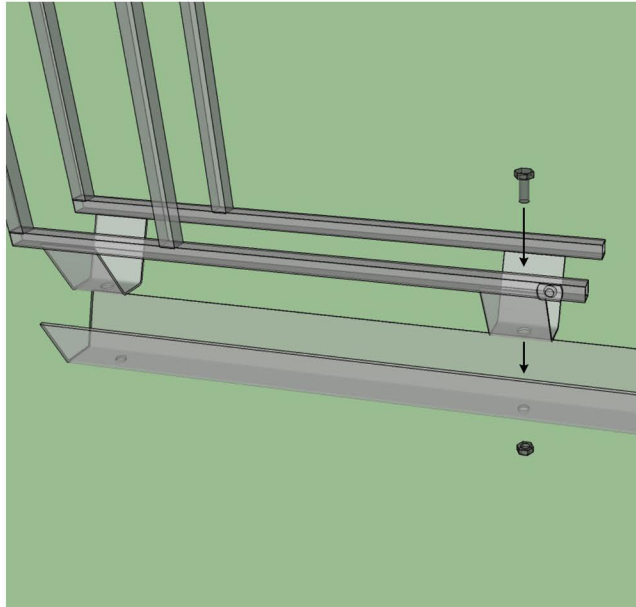
BOTTOM REAR RAIL (TACK WELD NEAR TAB ON ENDS)



BOTTOM FRONT RAIL

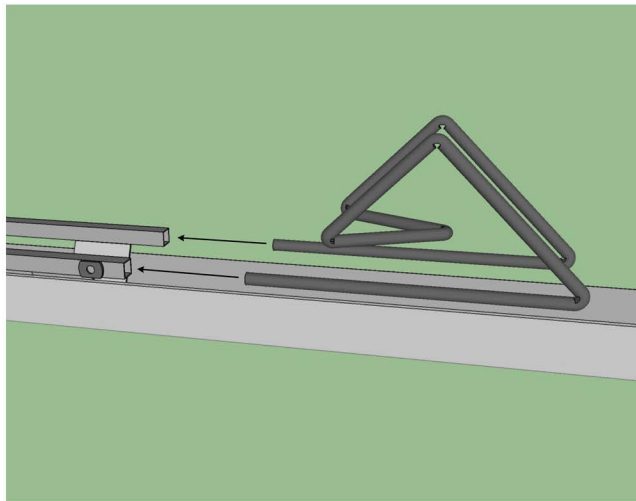


Tray subassembly for WDD,ISDD,SF



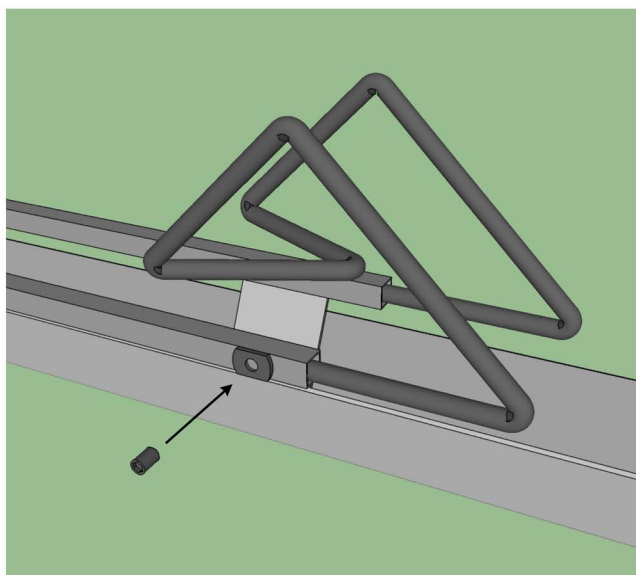
step 1

Attach the stanchion to the tray using a 5/16" x 3/4" bolt and a 5/16" nylon stop nut, as shown, secure tightly.



step 2

Next slide the two ends of the tire catch into the open ends of the stanchions 1/2" base tubes, as shown

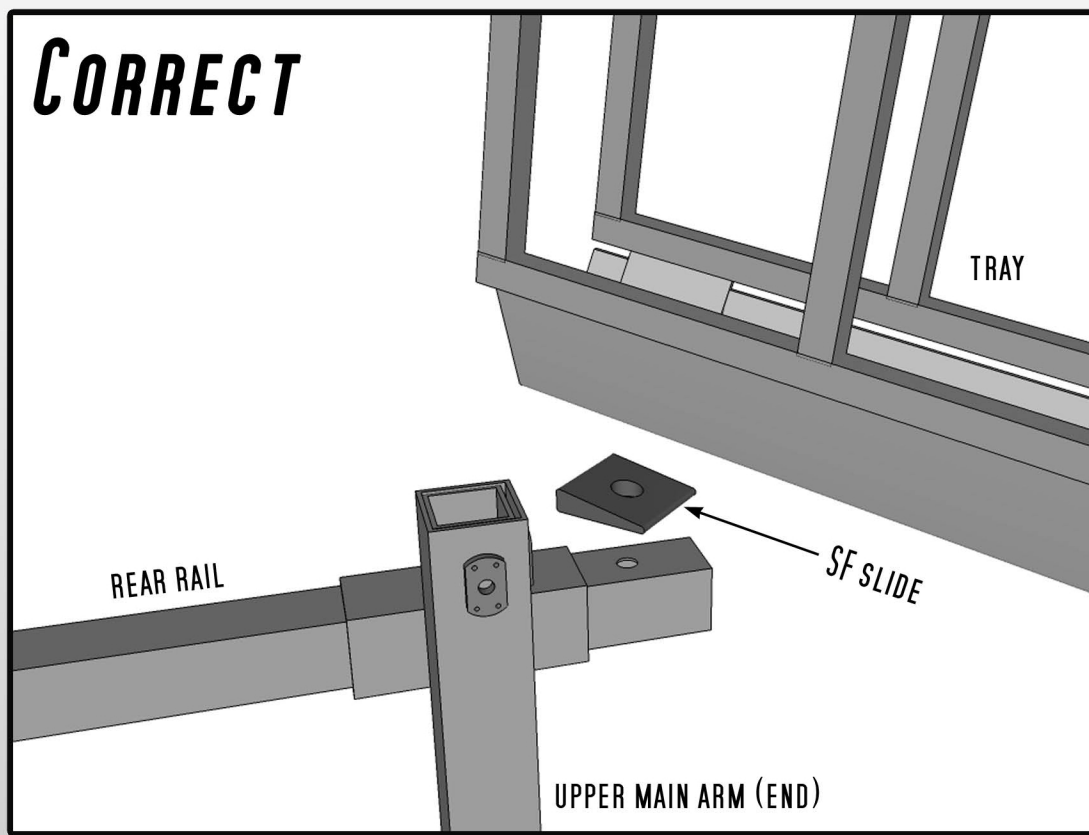


step 3

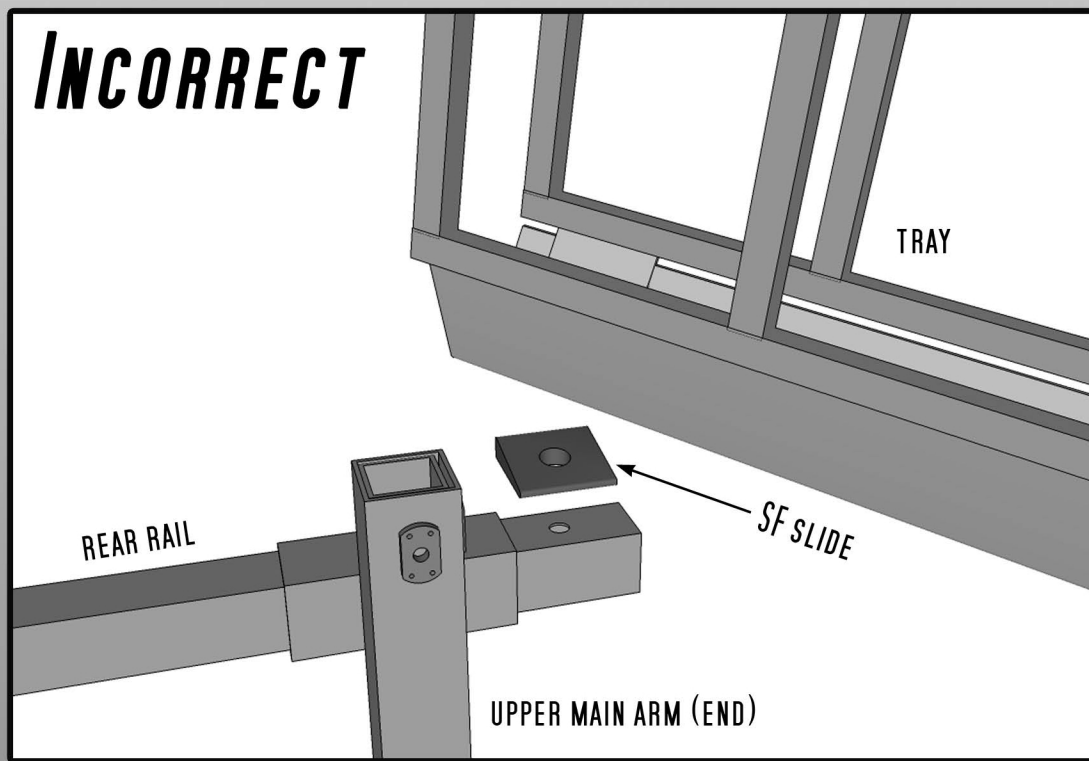
Then using a 1/4" x 3/8" set screw secure the tire catch into the stanchion.

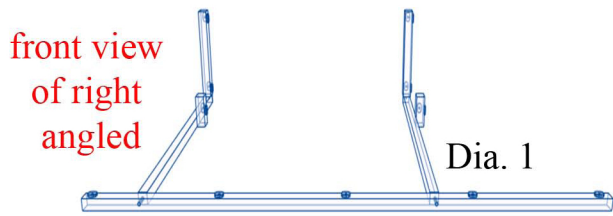
Adjust to fit tire snugly after the rack is fully assembled and loaded with bikes.

PROPERLY ATTACHING TRAYS TO STRUCTURE ON UPPER TIERS.



WHEN ATTACHING THE TRAYS TO THE SECOND AND THIRD TIERS OF YOUR STRAIGHT FORWARD RACK A WEDGE IS USED (SF SLIDE). THE PROPER WAY TO INSTALL THIS WEDGE IS FOR THE EDGES OF THE WEDGE TO BE PARALLEL AND PERPENDICULAR TO THE TRAY NOT TO THE RAILS ON THE STRUCTURE OR TO THE STRUCTURE ITSELF. SEE DIAGRAMS!



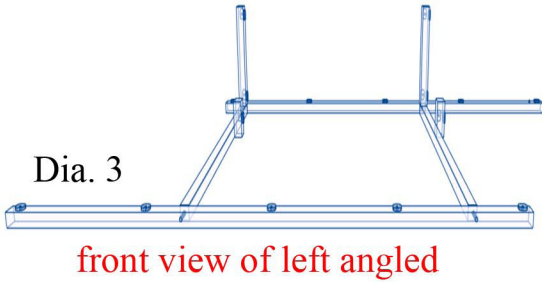
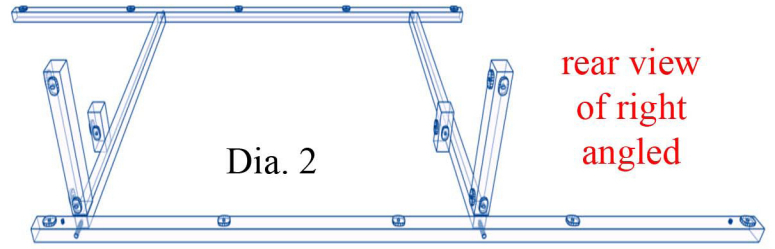


step 1

Locate the bottom front rail (no dot on ends of rail, with weld tabs every 18"). Lay out on floor as shown in Dia. 1. *Do not attach.*

step 2

Next locate the bottom rear rail (spot welds on both ends of rail, and weld tabs every 18"). Layout rail as shown in Dia. 2. *Do not attach.*

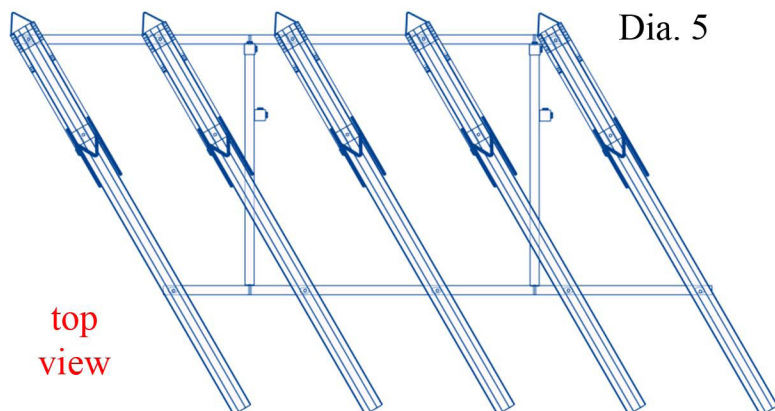
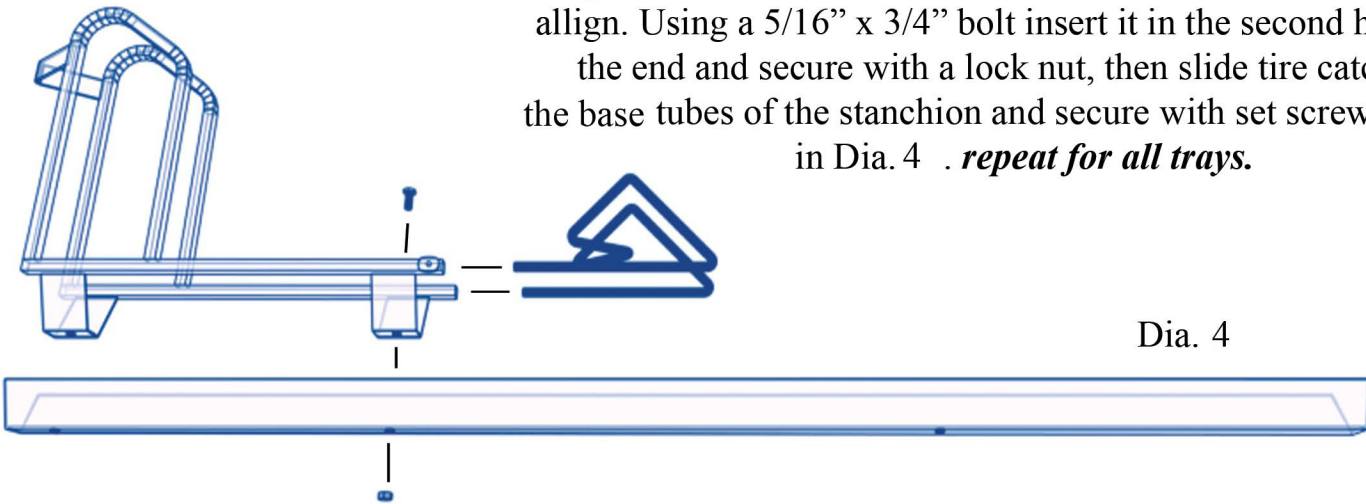


STOP!

Dia. 1 and Dia. 2 are pictures of a right angled orientation, Dia 3 is a picture of a left angled orientation. To achieve a left angled rack you need to spin **only** the rails 180 degrees .

step 3

This step is preassembling the trays so that you can easily attach to the super structure. Lay the stanchion in the tray so that the two holes allign. Using a 5/16" x 3/4" bolt insert it in the second holes from the end and secure with a lock nut, then slide tire catch into the base tubes of the stanchion and secure with set screw, as shown in Dia. 4 . **repeat for all trays.**



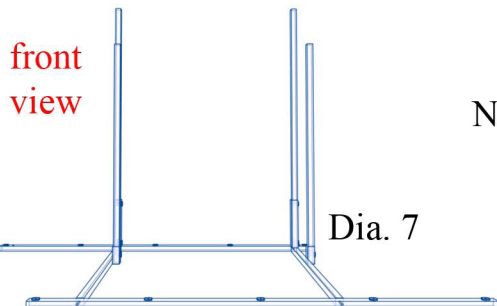
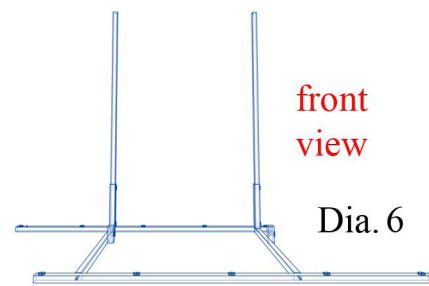
step 4

Take the trays you pre-assembled and align the holes with the holes on the front and rear rails as shown in dia. 5. Secure with 5/16" x 1/2" bolts. Attach all trays to bottom rails before continuing! Then attach the rails to the floor supports using 5/16" x 2" bolts, tighten all bolts securely.

trays removed for the ease of viewing.

step 5

Locate the 61" vertical posts. Insert the vertical posts into the vertical tubes on the rear of the end floor supports.. Using 5/16" x 1/2" bolts secure the vertical post to the floor supports. Shown in Dia. 6.

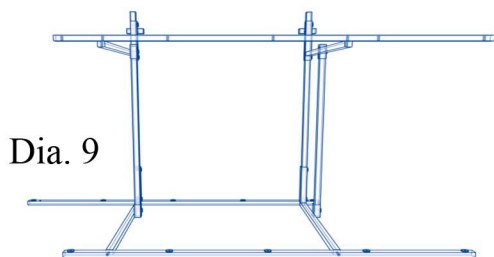
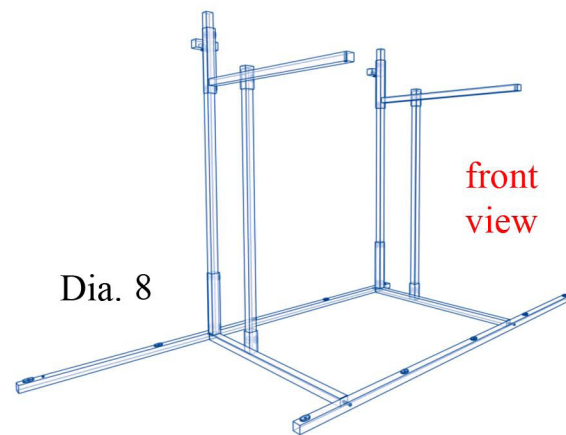


step 6

Next find the 57" vertical posts, and insert them into the open vertical tubes in middle of the end floor supports, as shown in Dia. 7. Using 5/16" x 1/2" bolts secure them to the floor supports.

step 7

Now you need to locate the end upper main arms . Slide the upper arms over the vert posts, as shown in Dia. 8. At this point you need to decide at which height from the floor that you want the second tier to be. We recommend about 50" inches (127 cm) from the top of the horizontal bar on the upper main arms . Then using 5/16" x 1/2" bolts secure the upper main arms to the vert posts at desired height.

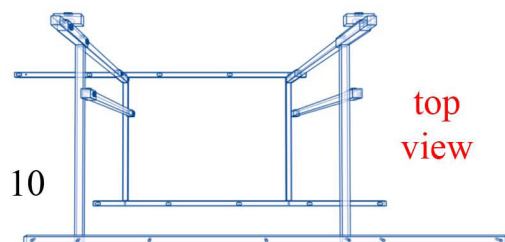


step 8

next you need to locate one of the top rails (should only have holes through it). Place the rail on the front of the upper main arms corresponding to the placement of the bottom front rail. As shown in Dia. 9.

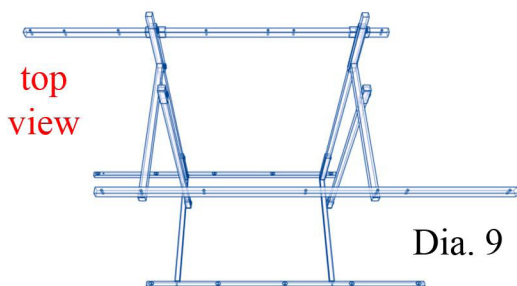
front view

Now you can align the holes on the rail and the holes on the upper main arms, as shown in Dia. 10. Using 5/16 x 3" bolts secure the rail to the upper main arms.



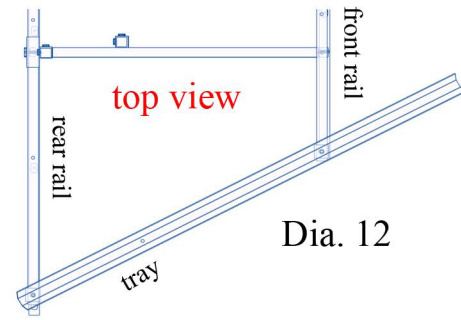
step 9

Now find another top rail, slide it through the horizontal tubes on the back of the upper main arms. As shown in Dia. 9



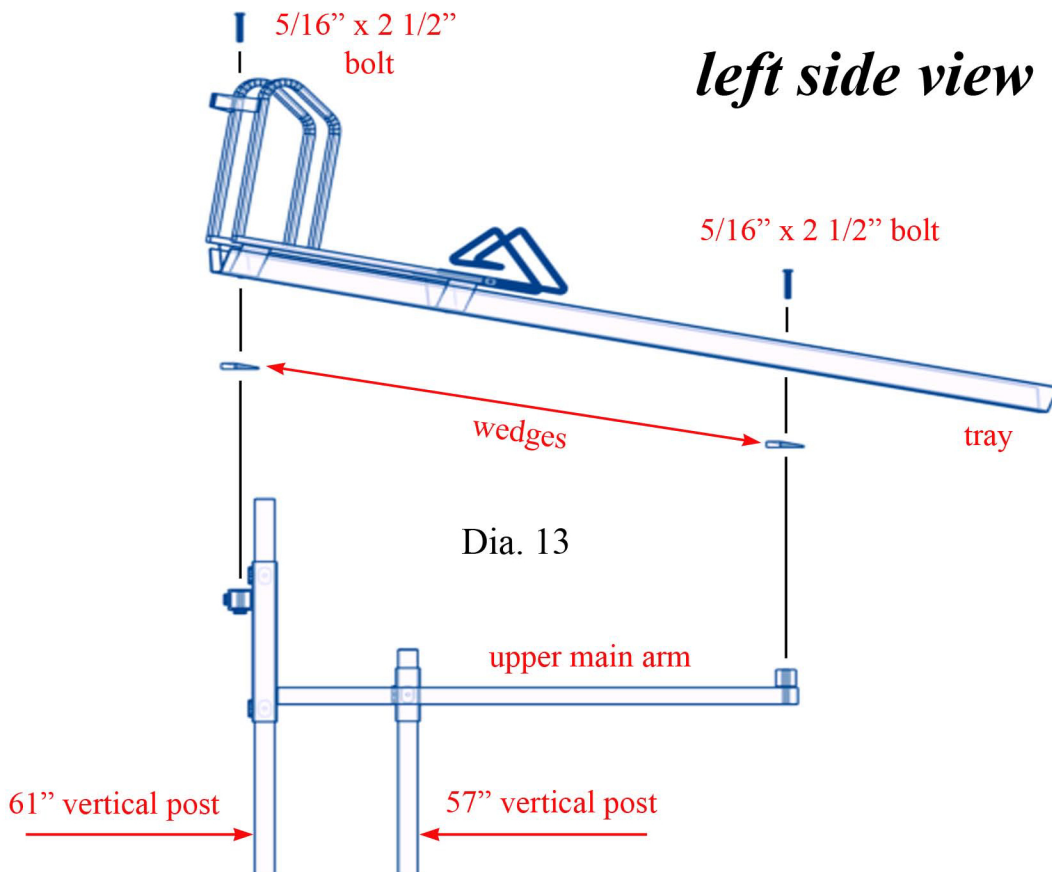
step 10

The next step is aligning the the rear rail. This is easiest done by taking a tray and setting it on the rails with the front hole of the tray on the end hole of the ftop front rail. Put a bolt in the hole but **do not secure**, now slide the rear rail so that the back hole in the tray lines up with the hole in on the rear rail. As shown in Dia. 12. Using $5/16'' \times 1/2''$ bolts secure the rear rail to the upper main arms.



step 11

The final step is to attach the remaining preassembled trays to the structure. Start at one end of the structure, place wedges on the rails with the holes over the holes of the rail. Using $5/16 \times 2-1/2''$ bolts attach the tray to the rails putting the bolts through the tray (and stanchion), and the wedge and finally the rail, securing with lock nuts from below. As shown in Dia. 13.



Your Straight Forward rack is now complete